

# SAAB

## Service Department

900

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Distribution No. FULL NETWORK DISTRIBUTION

MODEL 900

Subject: CHANGING POWER STEERING PUMPS

Replacement power steering pumps are supplied without pulleys.

The pulley is an interference fit onto the pump shaft.

It is not permitted to use a press for the removal or re-fitting of the pulley to the pump.

It is also not recommended to remove pulley from one pump and re-fit to another.

Service tools will be made available for changing pulleys, but until these are available, we advise the following procedures should be adopted when changing pumps.

- 1) Order a new pulley at the same time as the order is placed for a pump.
- 2) To fit the pulley, heat the pulley boss to a temperature approaching "cherry red", then slip on to pulley shaft. If the shaft should heat up before the pulley can be pushed fully home, use a suitably sized bolt ( $\frac{3}{8}$ " U.N.C.) and washer as screw press, using the drilled and tapped hole in the shaft made for the purpose.

When the service tools are available, these instructions will be superseded and a new S.I. will provide full instructions on their use.

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